

**PRODUCTION MANAGEMENT SYSTEM AND SYSTEM FOR CHECKING  
OPERATING CONDITIONS OF PRODUCT PROCESSING APPARATUSES**

**ABSTRACT**

Sub  
A4  
5 The present invention provides at low cost a production management system having a production line that includes a combination weigher and a bagger and is capable of using image information for monitoring.

10 A production management system 1 includes a production line 2, a plurality of image-taking components 22 and a communications line 5. The production line 2 includes a combination weigher 2a and a bagger 2b. The communications line 5 is capable of distributing operating conditions from the combination weigher 2a and the bagger 2b. The plurality of image-taking components 22 are provided at the combination weigher 2a and the bagger 2b respectively, and are used for checking operating conditions. The communications line 5 is capable of distributing image information from the plurality of image-taking components 22.

15